

IN THE CLAIMS

Claim 1 (Cancelled)

Claim 2 (Cancelled)

Claim 3 (Previously Presented): The mold assembly of Claim 4, wherein said gas permeable section has an average pore diameter of about 15 microns and a total porosity of about 15%.

Claim 4 (Currently Amended): A mold assembly operable to form a composite material, the mold assembly comprising:

a first mold member forming a punch; ~~and~~

a second mold member operable to join with and receive said first mold member ~~to define a mold cavity, said second mold member including an opening formed therethrough for allowing~~ the first mold member ~~being moveable to move~~ with respect to the second mold member; and

a third mold member placed over the opening formed through said second mold member, wherein a cavity is formed by the combination of the first mold member, second mold member and third mold member,

wherein ~~at least one of said the first or second mold members defining the cavity member is formed of a includes an integrally formed~~ porous gas-permeable ~~metallic material section~~ operable to vent gasses through the mold member which originate from chemical reactions occurring in said cavity during a molding operation while preventing recombination and condensation of said gaseous reactants within said section,

wherein said gas-permeable section has a porosity between about 5 to 25% and an average pore diameter between about 1 to 280 microns, and wherein the porous gas-permeable section controls venting of the gasses while maintaining control over temperature and pressure being applied to mold material located within the cavity, ~~and~~

~~wherein said gas-permeable material is a metallic material.~~

Claim 5 (Currently Amended): The mold assembly of Claim 4, wherein said metallic gas-permeable ~~section~~ material is aluminum.

Claim 6 (Previously Presented): The mold assembly of Claim 4, wherein at least a portion of one of said first or second mold member is operable to heat said mold cavity.

Claim 7 (Previously Presented): The mold assembly of Claim 4, wherein said gas-permeable section is operable at temperatures less than about 210 degrees Celsius.

Claim 8 (Previously Presented): The mold assembly of Claim 4, wherein said gas-permeable section is operable at pressures between about 200 to 2,000 kg/cm².

Claim 9 (Previously Presented): The mold assembly of Claim 4, wherein the molded composite material is at least one of a friction material, phenolic resin, and a large reinforcement containing structure component.

Claims 10-53 (Cancelled)

Claim 54 (Previously Presented): The mold assembly of claim 4, wherein first mold member comprises a punch formed at least in part of micro-porous sintered aluminum.

Claim 55 (Previously Presented): The mold assembly of claim 54, wherein the entire first mold member comprises micro-porous sintered aluminum.

Claim 56 (Currently Amended): A mold assembly operable to form a composite material, the mold assembly comprising:

a first mold member comprising a punch defining an outer diameter, the first mold member being formed of micro-porous sintered aluminum; and

a second mold member defining an opening extending through the second mold member, the second mold member being adapted to receive the first mold member, wherein the opening includes an inner diameter that is generally the same

as the outer diameter of the first mold member and wherein the first mold member is movable within the opening formed in the second mold member ~~to form a mold cavity;~~ and

a third mold member placed over the opening formed through said second mold member, wherein a cavity is formed by the combination of the first mold member, second mold member and third mold member,

wherein the first mold member defining the cavity includes an integrally formed porous gas-permeable section operable to vent gasses therethrough which originate from chemical reactions occurring in said cavity during a molding operation without disturbing the formed mold cavity and while preventing recombination and condensation of said gaseous reactants within said section,

wherein the first or second mold member is operable to heat the mold assembly at temperatures less than about 210 degrees Celsius,

wherein said gas-permeable section has a porosity between about 5 to 25% and an average pore diameter between about 1 to 280 microns, and wherein the porous gas-permeable section controls venting of the gasses between about 200-2000 kg/cm² while maintaining control over temperature and pressure being applied to mold material located within the cavity.

Claim 57 (Previously Presented): The mold assembly of claim 56, wherein the amount of heat provided by the first or second mold member is sufficient to cause reaction of the mixture within the cavity.

Claim 58 (Previously Presented): The mold assembly of claim 57, wherein the amount of heat and pressure provided by the first or second mold member is sufficient to cause reaction of a phenolic novolac resin and hexamethylenetetramine within the cavity.

Claim 59 (Previously Presented): The mold assembly of Claim 58, wherein the molded composite material is at least one of a friction material, phenolic resin, and a large reinforcement containing structure component.

Claim 61 (Previously Presented): The mold assembly of claim 56, wherein the first and second mold members are operable to heat the mold assembly.

Claim 62 (Previously Presented): The mold assembly of claim 56, wherein the second mold member includes a mold body.

Claim 63 (New): The mold assembly of claim 4, wherein the third mold member comprises a plate.

Claim 64 (New): The mold assembly of claim 56, wherein the third mold member comprises a plate.